



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

KAP

D3108-9
Job Sheet 179480



Part No: D3108-9

Job Qty: 12 ea

Part Name: Decal



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/22/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B1 Replaces BHT P/N: 212-072-635-101 IPP B 04.03.08 Material for Step 2 Changed KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		6/22/18	0.00	0.00	Purchasing		AT 18/06/25
110	Packaging	12 pcs		6/22/18	0.00	0.00	Packaging2		AT 18/06/25
120	QC	12 pcs		6/22/18	0.00	0.00	QC6		38
130	Packaging	12 pcs		6/22/18	0.00	0.00	Packaging3-1	Smilie	9-88
140	QC21-SA	12 Ea		6/22/18	0.00	0.00	QC21		21 JUN 26 2018

Part Op **110** - Receive & Inspect for Damage & Mat'l Certs
Descriptions: **120** - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

PO 040274 06/21/18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3108-9P	Decal	12 pcs (1 ea)	100-Purchasing	5083729

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3108-9P	12	0	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 1:49 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

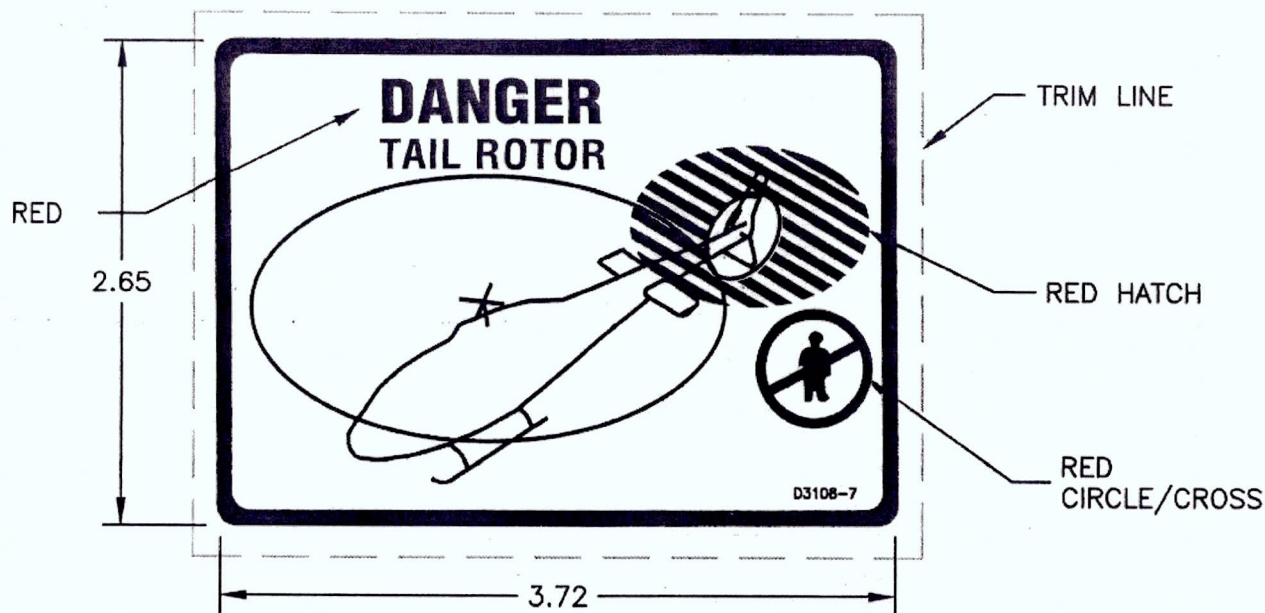
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																											
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			Lead hand / Supervisor Approval Verification																																																																												
			QC / QA Coordinator Approval																																																																												
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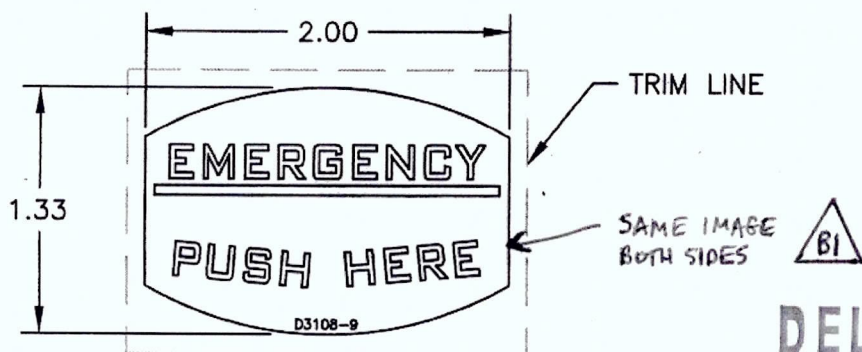
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3108	REV. B SHEET 2 OF 2
DATE 02.04.17	TITLE DECAL	SCALE 1:1	



D3108-7
(REPLACES BHT P/N 31-072-1
AND PREMIER P/N 083-81000-25)

NOTES:

MATERIAL: BLACK (EXCEPT FOR RED AS NOTED) ARTWORK ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES



D3108-9
(REPLACES BHT P/N 212-072-635-101)

NOTES:

MATERIAL: WHITE LETTER ON RED ADHESIVE BACK. *MANUFACTURED FROM FLEXCON 4 MIL CLASSIC PLUS CLEAR VINYL WITH FLEXCON FLEXTON WHITE BARRIER FILM*
~~MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031~~
TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

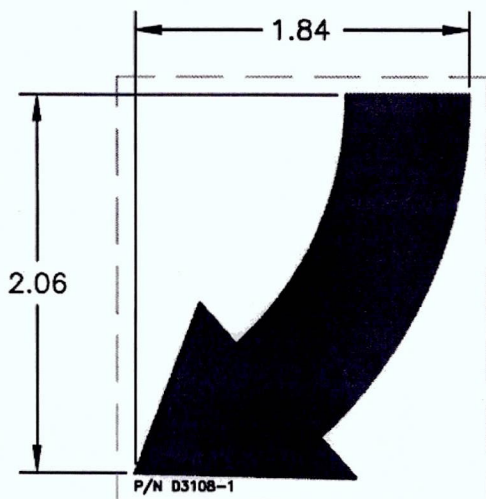
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3108	REV. B SHEET 1 OF 2
DATE 02.04.01		TITLE DECAL	SCALE 1:1
A	02.04.01	NEW ISSUE	
B	02.04.17	ADD -7/-9; ADD TRIM LINES	
B1	04.05.11	CHANGE MATERIAL ON D3108-9	

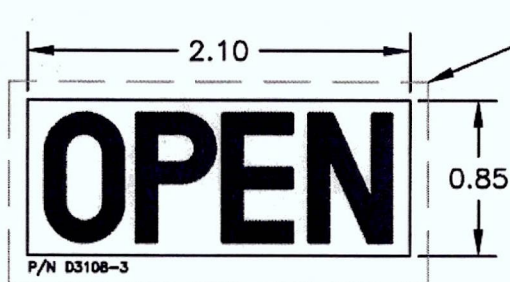
RELEASED
02.04.22



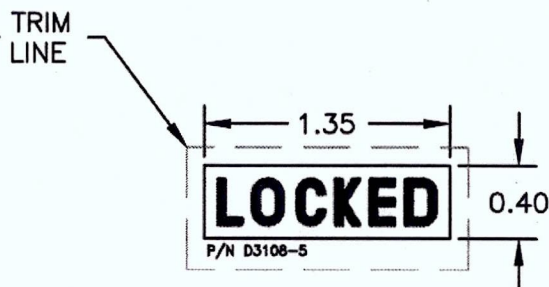
D3108-1
(REPLACES BHT P/N 31-057-3EH)



D3108-2
(REPLACES BHT P/N 31-057-4EH)



D3108-3
(REPLACES BHT P/N 31-042-7BHF)



D3108-5
(REPLACES BHT P/N 31-042-13DHF)

NOTES:

MATERIAL: BLACK LETTER ON WHITE ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM
#8522CP OR AVERY IPM #2031

TOLERANCES ARE PER QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040274

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040274

PO Date: 6/21/18

Due Date: 6/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUN 21 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D3108-9P			Decal As Per Dwg D3108 Rev. B	Firmed	6/25/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00

Line Item Note RUSH!!! Required for June 25

Grand Total: \$80.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

- Procurement Quality Clauses
- A005 RIGHT OF ENTRY
 - A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
 - A012 CHEMICAL AND PHYSICAL TEST REPORTS
 - A016 PERSONNEL QUALIFICATION
 - A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
 - A026 CERTIFICATION OF MATERIAL CONFORMANCE
 - A041 QUALITY MANAGEMENT SYSTEM
 - A042 DART NOTIFICATION BY SUPPLIER
 - A043 RETENTION OF QUALITY DOCUMENT
 - A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
 - A049 SUPPLIER AWARENESS

Plex 6/21/18 7:59 AM dart.baker.diane

DAS
38
9-88

*** CERTIFICATE of CONFORMITY ***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>040274</u>	<u>WO#23019</u>	<u>D3108-9P</u>	<u>B</u>	
Description (Part Name):			Quantity:	
<u>D3108-9P</u>			<u>12</u>	
Certification:				PLEASE CHECK BOX IF REQUIRED
We hereby certify that:				
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>June 25, 2019</u>				
Authority: <u>Bm</u>				
Approval: <u>Valerie Yang</u>		Date: (yyyy/mm/dd) <u>2018/06/25</u>		
Signature: <u>Val</u>		Title: <u>office admin.</u>		

DAS
38
9-89